

SECTION 1: Identification of the substance/mixture and of the company/undertaking

remark

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1.1 Product identifier

Trade name/designation WSW SCN M1 - Solder Wire lead free Sn0.6Cu0.05Ni Flux M1

Other means of identification

SDS-42

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

remark

Solder wire, Lötzinn, étain à souder, estano para soldar, stagno per saldature

Sector of uses [SU]

SU16 Manufacture of computer, electronic and optical products, electrical equipment

1.3 Details of the supplier of the safety data sheet

Supplier

Weller Tools GmbH

Carl-Benz-Strasse 2

Germany-74354 Besigheim

Telephone: +49 7143 580-0

Telefax: +49 7143 580-108

E-mail: info@weller-tools.com

Department responsible for information: environmental department

Information telephone: +49 7143 580-101

Information telefax: +49 7143 580-108

1.4 Emergency telephone number

GIZ Mainz +49 6131 - 19240 (German, English, French)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

health hazards

Skin Sens. 1

hazard statements for health hazards

H317 May cause an allergic skin reaction.

remark

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2.2 Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard components for labelling

Kolophonium / rosin

Hazard pictograms



GHS07

Signal word

Warning

Hazard statements

hazard statements for health hazards

H317 May cause an allergic skin reaction.

Precautionary statements

General:

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

Prevention

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Disposal:

P501 Dispose of contents/container to an appropriate recycling or disposal facility.

Special rules for supplemental label elements for certain mixtures

EUH208 Enthält Kolophonium/rosin. Kann allergische Reaktionen hervorrufen.

EUH210 Safety data sheet available on request.

Special rules on packaging

The product is classified according to CLP regulation. A label is not required (CLP Att. I, 1.3.4.1). Information acc. 1.3.4.2 in Chapter 2.2

Das Produkt ist gemäß CLP-Verordnung eingestuft. Ein Kennzeichnungsetikett ist nicht erforderlich (CLP Anh. I, 1.3.4.1). Information nach 1.3.2 in Abschn. 2.2

Le produit est classé conformément au règlement CLP. Une étiquette n'est pas nécessaire (CPL A. I, 1.3.4.1). Information selon 1.3.4.2 dans la section 2.2

2.3 Other hazards

Other adverse effects

People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this mixture. Processing vapours can irritate the respiratory tracts, skin and eyes.

SECTION 3: Composition / information on ingredients

3.1/3.2 Substances/Mixtures

Description

tin-alloy, Zinn-Legierung, étain-alliage, aleación de estano, lega stannico

Hazardous ingredients

nickel

>=0,04 - <=0,06 %

CAS 7440-02-0

EC 231-111-4

INDEX 028-002-00-7

REACHNo 01-2119438727-29

Carc. 2, H351 / STOT RE 1, H372 / Skin Sens. 1, H317

colophony

>=0 - <=3,2 %

CAS 8050-09-7

EC 232-475-7

INDEX 650-015-00-7

REACHNo 01-2119480418-32-*

Skin Sens. 1, H317

tin

>=95 - <=97 %

CAS 7440-31-5

EC 231-141-8

REACHNo 01-2119486474-28-*

Copper

>=0,5 - <=0,7 %

CAS 7440-50-8

EC 231-159-6

REACHNo 01-2119480154-42-*

Additional information

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SECTION 4: First aid measures

4.1 Description of first aid measures

General information

In case of allergic symptoms, especially in the breathing area, seek medical advice immediately.

Following inhalation

Provide fresh air. In case of respiratory tract irritation, consult a physician.

Following skin contact

Do not peel solidified product off the skin. After contact with molten product, cool skin area rapidly with cold water. In case of skin irritation, consult a physician.

After eye contact

In case of contact with eyes, rinse immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Subsequently consult an ophthalmologist.

Following ingestion

If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention.

4.2 Most important symptoms and effects, both acute and delayed

No data available

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Carbon dioxide (CO₂)

Extinguishing powder

Foam

Dry extinguishing powder

Sand

Unsuitable extinguishing media

Full water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

Carbon monoxide

Carbon dioxide (CO₂)

5.3 Advice for firefighters

Special protective equipment for firefighters

In case of fire: Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Personal precautions

Use personal protection equipment.

For emergency responders

Personal protection equipment

Wear breathing apparatus if exposed to vapours/dusts/aerosols.

6.2 Environmental precautions

Do not empty into drains or the aquatic environment. Do not allow to enter into soil/subsoil.

6.3 Methods and material for containment and cleaning up

No data available

6.4 Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advices on general occupational hygiene

When using do not eat, drink, smoke, sniff. Wash hands and face before breaks and after work and take a shower if necessary.

Protective measures

Advices on safe handling

Use only in well-ventilated areas. Do not breathe gas/fumes/vapour/spray.

Avoid:

Skin contact

Eye contact

Measures to prevent aerosol and dust generation

Vapours / aerosols should be extracted by suction directly at point of origin.

7.2 Conditions for safe storage, including any incompatibilities

Hints on joint storage

Materials to avoid

Do not store together with:

Food and feedingstuffs

Keep away from:

Oxidizing agent

Storage class

13

7.3 Specific end use(s)

No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values

CAS No.	Substance name	LTV	STV	remark
7440-50-8	Copper, fume, respirable dust	0,2 mg/m ³		
8050-09-7	Rosin-based solder flux fume (colophony)	0,05 mg/m ³	0,15 mg/m ³	Great Britain (UK)
				Great Britain (UK)

LTV = long-term occupational exposure limit value

STV = short-term occupational exposure limit value

source: GESTIS International Limit Values (<http://limitvalue.ifa.dguv.de/>)

Monitoring and observation processes: GESTIS Analytical Methods (<http://amcaw.ifa.dguv.de/>)

remark

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8.2 Exposure controls

Appropriate engineering controls

Technical measures to prevent exposure

Reduce exposure to fume by keeping operating temperatures as low as possible taking into account occupational exposure limits and safe handling temperatures (see Section 7). Where practicable handle within an enclosed process. Alternatively local exhaust ventilation should be considered.

Personal protection equipment

Eye/face protection

Suitable eye protection:

Tightly sealed safety glasses.

Skin protection

Suitable material:

NBR (Nitrile rubber)

Thickness of the glove material $\geq 0,2$ mm

Body protection:

Suitable protective clothing:

Apron

Respiratory protection

Additional measures for respiratory protection

Half-face mask or quarter facepiece: maximum use concentration for substances with exposure limits: P1 filter: up to a max. of 4 times the exposure limit. P2 filter: up to a max. of 10 times the exposure limit. P3 filter: up to a max. of 30 times the expo.

remark

If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state

solid

Colour

silver

Odour

odourless

	parameter	Method - source - remark
Evaporation rate		not determined
Melting point/freezing point	227 °C	
Boiling point or initial boiling point and boiling range		not determined
flammability		not determined
Upper explosion limit		not determined
lower explosion limit		not determined

parameter			Method - source - remark
Flash point (°C)			not determined
Auto-ignition temperature			not determined
Decomposition temperature			not determined
pH			not determined
Soluble (g/L) in			not determined
Fat solubility			not determined
Water solubility			insoluble
Partition coefficient: n-octanol/water			not determined
Vapour pressure	<0,1 mbar	Temperature 20 °C	
Vapour density	6		20 °C
Relative density	7,3 g/cm³	Temperature 20 °C	
particle characteristics			not determined

9.2 Other information

Solvent content

Value 0 %

remark

VOC (EU) 0,00 %

Solid content

Value 100 %

SECTION 10: Stability and reactivity

10.1 Reactivity

No information available.

10.2 Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3 Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4 Conditions to avoid

No information available.

10.5 Incompatible materials

No information available.

10.6 Hazardous decomposition products

Thermal decomposition can lead to the escape of irritating gases and vapours.

Additional information

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

skin corrosion/irritation

Assessment/classification

Irritant.

Respiratory or skin sensitisation

Skin sensitisation

Assessment/classification

May cause sensitization by inhalation and skin contact.

SECTION 12: Ecological information

12.1 Toxicity

Assessment/classification

No data available

12.2 Persistence and degradability

Assessment/classification

not readily biodegradable (according to OECD criteria)

12.3 Bioaccumulative potential

No information available.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

remark

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process. Recycle according to official regulations.

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Directive 2008/98/EC (Waste Framework Directive)

Before intended use

Waste code product 170407

hazardous waste No

Waste name

mixed metals

Recovery operations

R4 Recycling/reclamation of metals and metal compounds

After intended use

Waste code packaging 150102

hazardous waste No

Waste name

plastic packaging

Waste code packaging 150101

hazardous waste No

Waste name

paper and cardboard packaging

SECTION 14: Transport information

	Land transport (ADR/RID)	Sea transport (IMDG)	Air transport (ICAO-TI / IATA-DGR)
14.1 UN-No.	not applicable	not applicable	not applicable
14.2 Proper Shipping Name	not applicable	not applicable	not applicable
14.3 Class(es)	not applicable	not applicable	not applicable
14.4 Packing group	not applicable	not applicable	not applicable
14.5 ENVIRONMENTALLY HAZARDOUS	not applicable	not applicable	not applicable
14.6 Special precautions for user	not applicable	not applicable	not applicable
14.7 Maritime transport in bulk according to IMO instruments	not applicable	not applicable	not applicable

Additional information

All transport carriers

No dangerous good in sense of these transport regulations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation

Authorisations and/or restrictions on use

Restrictions of occupation

Observe restrictions to employment for juvenils according to the 'juvenile work protection guideline' (94/33/EC).

Other regulations (EU)

**Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances
[Seveso-III-Directive]**

Named dangerous substances

none

15.2 Chemical Safety Assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Abbreviations and acronyms

See overview table at www.euphrac.eu

Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

See SECTION 2.1 (classification).

Indication of changes

* Data changed compared with the previous version

Relevant R-, H- and EUH-phrases (Number and full text)

H317 May cause an allergic skin reaction.

Key literature references and sources for data

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.