

Safety data sheet

according to 1907/2006/EC, Article 31 and 453/2010/EC

Printing date 09.05.2016

Version number 2

Revision: 07.01.2016

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: **ISO-Cream "EL 3203", bleifrei**
ISO-Cream "EL 3203", lead-free
S-Sn97Cu3, S-Sn96Ag4 (Sn96,5Ag3,5),
S-Sn96Ag3Cu1 (Sn96,5Ag3Cu0,5), Sn99,3Cu0,7 (S-Sn99Cu1)
S-Sn95Ag4Cu1, Leg.-Nr.713 (Sn95,5Ag3,8Cu0,7),
S-Sn95Ag4Cu1, Leg.-Nr.714 (Sn95,5Ag4Cu0,5)

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

Application of the substance / the mixture

Brazing alloy

Soldering flux

1.3 Details of the supplier of the safety data sheet**Manufacturer/Supplier:**

Felder GmbH
Im Lipperfeld 11
D-46047 Oberhausen

Tel.: +49 (0)208/ 85035-0

Fax.: +49 (0)208/ 26080

http://www.felder.de

e-mail: info@felder.de

Further information obtainable from:

Labor

(Mo-Do. 8:00-16:00/ Fr. 8:00-13:00)

Tel.: +49(0)208/ 8 50 35-0

e-mail: mprobst@felder.de

1.4 Emergency telephone number:

Tel.: +49(0)208/ 85035-29

+49(0)208/ 85035-11

(Mo-Thu. 8:00-4:00pm/ Fr. 8:00-1:00pm)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

Hazard pictograms

GHS07

Signal word *Warning*

Hazard-determining components of labelling:

Rosin

Hazard statements

H317 May cause an allergic skin reaction.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P321 Specific treatment (see on this label).

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

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P302+P352 IF ON SKIN: Wash with plenty of water.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Labelling of packages where the contents do not exceed 125 ml

Hazard pictograms



GHS07

Signal word *Warning*

Hazard-determining components of labelling:

Rosin

Hazard statements

H317 May cause an allergic skin reaction.

Precautionary statements

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P103 Read label before use.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P321 Specific treatment (see on this label).

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P302+P352 IF ON SKIN: Wash with plenty of water.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards

Results of PBT and vPvB assessment

PBT: Not applicable.


vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

3.2 Chemical characterisation: Mixtures

Description: Mixture: consisting of the following components.

Dangerous components:

CAS: 8050-09-7 EINECS: 232-475-7	Rosin	 Skin Sens. 1, H317	<10%
CAS: 7440-22-4 EINECS: 231-131-3 Reg.nr.: 01-2119555669-21	silver	substance with a Community workplace exposure limit	0-<5%
CAS: 7440-50-8 EINECS: 231-159-6 Reg.nr.: 01-2119480154-42	copper	substance with a Community workplace exposure limit	0-<2,5%

Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information: Take affected persons out into the fresh air.

After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

After skin contact:

After contact with the molten product, cool rapidly with cold water.

Do not pull solidified product off the skin.

Immediately wash with water and soap and rinse thoroughly.

After eye contact: Rinse opened eye for several minutes under running water.

After swallowing:

Rinse out mouth and then drink plenty of water.

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Seek medical treatment.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.**4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media**Suitable extinguishing agents:**CO₂, powder or water spray. Fight larger fires with water spray.

Use fire extinguishing methods suitable to surrounding conditions.

5.2 Special hazards arising from the substance or mixture Carbon monoxide (CO)**5.3 Advice for firefighters****Protective equipment:** Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures Ensure adequate ventilation**6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.**6.3 Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

Information about fire - and explosion protection: No special measures required.**7.2 Conditions for safe storage, including any incompatibilities****Storage:****Requirements to be met by storerooms and receptacles:** Store only in the original receptacle.**Information about storage in one common storage facility:** Store away from foodstuffs.**Further information about storage conditions:**

Store in a cool place.

Protect from frost.

Prevent from drying out.

Storage class: 10**7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

Additional information about design of technical facilities: No further data; see item 7.**8.1 Control parameters****Ingredients with limit values that require monitoring at the workplace:****7440-31-5 tin**

MAK (Germany) vgl. Abschn. IIb

8050-09-7 Rosin

MAK (Germany) vgl. Abschn. IV

7440-22-4 silverAGW (Germany) Long-term value: 0,1 E mg/m³
8(II); DFG, EU

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IOELV (EU)	Long-term value: 0,1 mg/m ³
7440-50-8 copper	
MAK (Germany)	Long-term value: 0,01 A mg/m ³ als Cu

Regulatory information MAK (Germany): MAK- und BAT-Liste
recommended monitoring procedures in accordance with 453/2010/EU no. 8.1.2:
 7440-22-4 silver: ISO 15202(F, E), BIA 8600(D), NIOSH 7301(E)
 7440-50-8 copper: BIA 7755 (D), NIOSH 7301(E), MétroPol Fiche 003(F), MTA/MA-025/A92(ESP)
Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

Appropriate engineering controls:

Ensure adequate ventilation.

Removing the fumes by suitable suction devices.

Personal protective equipment:

General protective and hygienic measures:

Do not eat, drink, smoke or sniff while working.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.

Filter A/P2

Protection of hands:



Protective gloves

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

Nitrile rubber, NBR

Butyl rubber, BR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

Recommended thickness of the material: $\geq 0,3$ mm

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed. The determined penetration times according to EN 374 part III are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

Value for the permeation: Level ≤ 6

As protection from splashes gloves made of the following materials are suitable:

Nitrile rubber, NBR

Natural rubber, NR

Eye protection: Goggles recommended during refilling

Body protection: Protective work clothing

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Appearance:

Form:	Pasty
Colour:	Grey
Odour:	Characteristic
Odour threshold:	Not determined.
pH-value:	Not determined.

Change in condition

Boiling point/Boiling range:	Undetermined.
Flash point:	101 °C

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Flammability (solid, gaseous):	Not applicable.
Ignition temperature:	
Decomposition temperature:	Not determined.
Self-igniting:	Product is not selfigniting.
Danger of explosion:	Product does not present an explosion hazard.
Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
Vapour pressure at 20 °C:	< 1 hPa
Density:	Not determined.
Relative density	Not determined.
Vapour density	Not determined.
Evaporation rate	Not determined.
Solubility in / Miscibility with water:	Not miscible or difficult to mix.
Partition coefficient (n-octanol/water):	Not determined.
Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
Solvent content:	
Organic solvents:	3,9 %
VOC (EC)	3,93 %
Solids content:	95,0 %
9.2 Other information	No further relevant information available.

SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.
10.2 Chemical stability
Thermal decomposition / conditions to be avoided:
 No decomposition if used and stored according to specifications.
10.3 Possibility of hazardous reactions
 Reacts with strong acids and alkali.
 Reacts with oxidising agents.
10.4 Conditions to avoid No further relevant information available.
10.5 Incompatible materials: No further relevant information available.
10.6 Hazardous decomposition products:
 Carbon monoxide and carbon dioxide
 Aldehyde

SECTION 11: Toxicological information

11.1 Information on toxicological effects
Acute toxicity Based on available data, the classification criteria are not met.
Primary irritant effect:
Skin corrosion/irritation Based on available data, the classification criteria are not met.
Serious eye damage/irritation Based on available data, the classification criteria are not met.
Respiratory or skin sensitisation
 May cause an allergic skin reaction.
CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)
Germ cell mutagenicity Based on available data, the classification criteria are not met.
Carcinogenicity Based on available data, the classification criteria are not met.
Reproductive toxicity Based on available data, the classification criteria are not met.
STOT-single exposure Based on available data, the classification criteria are not met.
STOT-repeated exposure Based on available data, the classification criteria are not met.
Aspiration hazard Based on available data, the classification criteria are not met.

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SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

12.2 Persistence and degradability No further relevant information available.

12.3 Bioaccumulative potential No further relevant information available.

12.4 Mobility in soil No further relevant information available.

Additional ecological information:

General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

European waste catalogue

16 03 03*	inorganic wastes containing hazardous substances
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Uncleaned packaging:

Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN-Number

ADR, ADN, IMDG, IATA Void

14.2 UN proper shipping name

ADR, ADN, IMDG, IATA Void

14.3 Transport hazard class(es)

ADR, ADN, IMDG, IATA
 Class Void

14.4 Packing group

ADR, IMDG, IATA Void

14.5 Environmental hazards:

Marine pollutant: No

14.6 Special precautions for user Not applicable.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code Not applicable.

UN "Model Regulation": Void

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Directive 2012/18/EU

Named dangerous substances - ANNEX I None of the ingredients is listed.

REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3, 55

National regulations:

Information about limitation of use: Employment restrictions concerning juveniles must be observed.

Waterhazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.

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15.2 Chemical safety assessment: *A Chemical Safety Assessment has not been carried out.*

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Reasons for changes: 07.01.2016: Adaption to Regulation 453/2010/EG, 830/2015/EU, 2012/18/EU

Relevant phrases

H317 May cause an allergic skin reaction.

Contact: Dr. M. Probst

Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organisation

ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

SVHC: Substances of Very High Concern

Skin Sens. 1: Skin sensitisation – Category 1

Safety data sheet SD3083

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