

Electrical and Acoustical Parameter

Rated Voltage	5 VDC
Operating Voltage	3 - 6.5 VDC
Current Consumption	≤30 mA *
Sound Pressure Level	≥90 dB(A) at 10 cm *
Resonance Frequency	2300 ±300 Hz *
Remark	* Applying rated voltage (VDC)

Mechanical and Environmental Parameter

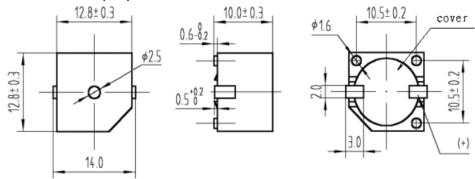


Created by	MZ	04.02.2011	Copyright DIGISOUND-Electronic GmbH All specifications are subject to change without notice	Index: 02
Changed by	TF	14.04.2020	Drawing Number: 110311 1DDD	Page
Approved by	SuS	24.04.2020	Drawing Number: 110211.1BDB	1/6



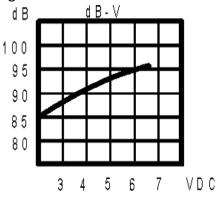
Drawing of Component

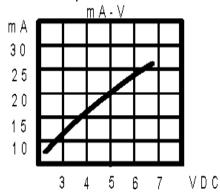
Tolerance ±0.5 mm except specified



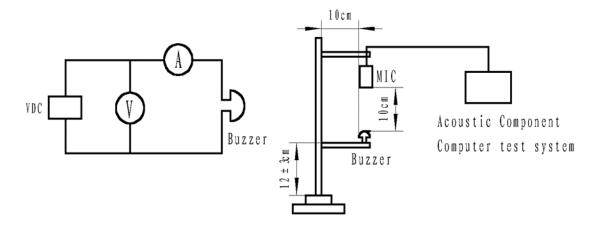
Schematic Diagrams and Characteristics

Input Voltage VS. Sound Pressure Level & Current Consumption





Test Method



Created by	MZ	04.02.2011	Copyright DIGISOUND-Electronic GmbH All specifications are subject to change without notice	Index: 02
Changed by	TF	14.04.2020	Drawing Number: 110211.1BDB	Page
Approved by	SuS	24.04.2020		2/6



Reliability Test

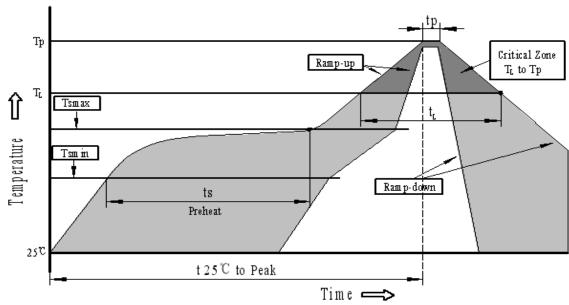
ITEM	TESTING CONDITION	VARIANCE AFTER TEST
High temp. storage life	The part shall be capable of withstanding a storage temperature is +90 °C for 120 hours	
Low temp. storage life	The part shall be capable of withstanding a storage temperature is -40 °C for 120 hours	
	Total 5 cycles,	
	1 cycle consisting of -40 ±2 °C, 30 minutes	
Temp. Cycle	20 ±5 °C, 15 minutes	
	90 ±2 °C, 30 minutes	After the test the part shall
	20 ±5 °C, 15 minutes	meet specifications without
Humidity Test	40 ±2 °C, 90-95% RH, 120 hours	any degradation in
Vibration Test	The part shall be subjected to a vibration cycle is 10 Hz in a period of 1 minute. Total peak amplitude shall be 1.52 mm (9.3 g). The vibration test shall consist of 2 hours per plane in each three mutually perpendicular planes for a total time of 6 hours.	appearance and performance except SPL shall be initial value ±10 dB or more.
Shock	Sounder shall be measured after being applied shock (980 m/s²) for each three mutually perpendicular directions to each of 3 times by half sine wave.	
Drop Test	Dropped naturally from 700 mm height onto the surface of 10 mm thick wooden board. 2 directions-upper and side of the part are to be applied.	
Lead pull	The part shall be pushed with a force of 9.8 N for 10 ±1 seconds behind the part.	After the test part shall meet specifications without any degradation in appearance and performance.

Created by	MZ	04.02.2011	Copyright DIGISOUND-Electronic GmbH All specifications are subject to change without notice	Index: 02
Changed by	TF	14.04.2020	Drawing Number: 110211.1BDB	Page
Approved by	SuS	24.04.2020		3/6



Solder Profile

Recommended Temp. Profile for Reflow Oven

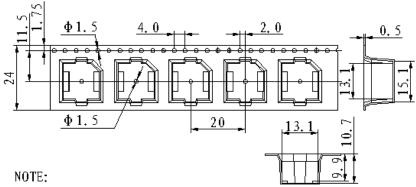


Profile Feature	Pb-Free Assembly
Average ramp-up rate (TL to Tp)	3 °C/second max.
Preheat:	
- Temperature Min. (Tsmin)	150 °C
- Temperature Min. (Tsmax)	200 °C
- Temperature Min. (ts)	60 - 180 seconds
Tsmax to TL:	
- Ramp-up Rate	3 °C/second max.
Time maintained above:	
- Temperature (TL)	217 °C
- Time (TL)	60 - 150 seconds
Peak temperature (Tp)	242.5 ±2.5 °C
Time within 5 °C of actual Peak temperature (tp)	6 seconds max.
Ramp-down Rate	6 °C/second max.
Time 25 °C to Peak Temperature	8 minutes max.

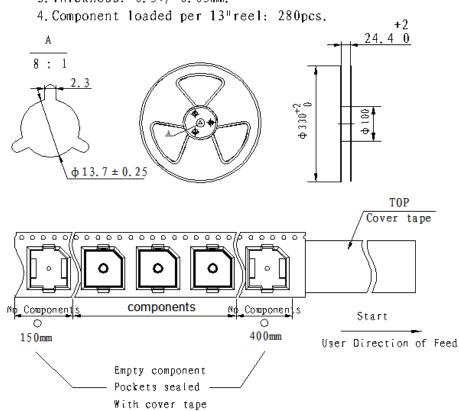
Created by	MZ	04.02.2011	Copyright DIGISOUND-Electronic GmbH All specifications are subject to change without notice	Index: 02
Changed by	TF	14.04.2020	Drawing Number: 110211.1BDB	Page
Approved by	SuS	24.04.2020		4/6



Packaging Information



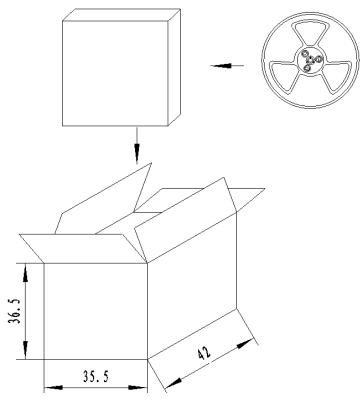
- 1.10 sprocket hole pitch cumulative tolerance ± -0.2 mm.
- 2. All dimensions meet EIA-481-D requirements.
- 3. Thickness: 0.5 + /-0.05 mm.



Created by	MZ	04.02.2011	Copyright DIGISOUND-Electronic GmbH All specifications are subject to change without notice	Index: 02
Changed by	TF	14.04.2020	Drawing Number: 110211.1BDB	Page
Approved by	SuS	24.04.2020		5/6



Packaging Information



NOTES:

- 1. 280 PCS per box
- 2. Total 7 boxes per carton
- 3. Total 1960 PCS per carton

Revision Table

Index Nr.	Reason - Procedure Change description	Date	Name
01	New SPL max. store temp. And add packaging details	26.04.2012	КН
02	New design, change Operating Voltage	14.04.2020	TF

Created by	MZ	04.02.2011	Copyright DIGISOUND-Electronic GmbH All specifications are subject to change without notice	Index: 02
Changed by	TF	14.04.2020	Drawing Number: 110211.1BDB	Page
Approved by	SuS	24.04.2020		6/6