










Solderbath Maintenance Wave

Figure	Description	Order No.
	Removing tool with interlocking	
	nozzle removing tool for ERSA wave nozzles	12555
	Red oxide paint 750 g/tin	
	for painting of moulding solder pots to protect them from pitting because of the lead-free soldering	4HMFARBE

Solderbath Maintenance Selective

Figure	Description	Order No.
	De-Drossing Tool	
	„consist of: 3x Brush flat sor. 40.1"" 6ZT0073 1x Service gloves (pair), size L 6HDSGLGEW-290 1x Ladle for feeding pipe blue (100613) or green (299969) 1x Scraper flexible 100676 1x Spoon to remove dross in versflow pot 100604	
	blue	4SNP00-ZB0-010
	green	265539
	Solder Ladle	
	square solder pots	332154
	Ladle for feeding pipe DIP	
	blue	253480
	green	297440
	Nozzle Removal Tool Version 2	
	for selective nozzle standard and thin	6ISK47957091
	Combi tool for nozzle removal	
	optimal combi tool to remove the nozzle and the gasification ring of selective soldering machines	6ISK47957090A
	Tongs for the exchange of tips	
		3ZT00164
	Cleaning paste IF930 nozzles	
	for cleaning / activation of wettable selective nozzles	
	10 ccm	179904
	30 ccm	179905
	Dispenser for 10 ccm	
	for cartridges 179904	104118
	Cleaning brush f. nozzles diameter 2,5 mm	
	twisted brush with stainless steel bristles 2,5 mm bristle diameter, borderlength: 120 mm, total length: 300 mm	258787

Solderbath Maintenance Selective

Figure	Description	Order No.
	Brush for tube Ø=3 mm stainless tread M4	
		47700
	Handle 2,8 - 4 mm black-synthetic	
		47705
	Brush for tube Ø 5 mm stainless tread M6	
		47701
	Cleaning brush f. nozzles diameter 6 mm	
		247811
	Brush for tube Ø 8 mm stainless tread M6	
		47702
	Brush f. tube Ø 10 mm stainless tread M6	
		47703
	Handle M6 Dia. 23 L 60	
		47704
	Tray for solder module	
		243401
	Spoon to remove dross in versflow pot	
		100604
	Needle f. dispens. Ø=1,63/1,35; l=25.4 viol	
	for rework paste solder nozzles Versaflow	103556
	Cleaning tool for solder nozzles	
	Tool Set for cleaning and activation of solder nozzles. Consisting of: 2 EA of 179904 „cleaning paste“ HS code 38109090, 5 EA of 103556 needle HS code 73181590, 1 EA of 47703 brush for tube HS code 96035000, 1 EA of 47704 handle for tube HS code 84879090, 1 EA of 213024 cleaning brush HS code 96039099	106249
	Needle 90° LL Nr.14 Id 1,6 mm	
		130271